



SEPARATOR FILTER

MODEL SF1

FILTER WITH BUILT IN CYCLONE SEPARATOR

Benefits

All stainless steel separator filter efficiently removes condensate and impurities from the flow medium. Suitable for applications requiring high-quality dry steam, and non-hazardous gas mains.

1. Built-in cyclone separator eliminates condensate, dirt and scale before filtering, extending filter maintenance cycle.
2. Separator achieves condensate separation efficiency as high as 98%.
3. Easy-to-clean 5-layer sintered wire mesh filter maintains extremely low pressure drop for extended periods.
4. Compact and lightweight.
5. Ferrule joint clamp facilitates cleaning and disassembling, reducing maintenance costs.



CAUTION DO NOT DISASSEMBLE OR REMOVE THIS PRODUCT WHILE IT IS UNDER PRESSURE. Allow internal pressure of this product to equal atmospheric pressure and its surface to cool to room temperature before disassembling or removing. Failure to do so could cause burns or other injury. READ INSTRUCTION MANUAL CAREFULLY.

Specifications

Model	SF1		
Connection	Screwed	Socket Weld	Flanged
Size (in)	1/2, 3/4, 1, 1 1/2, 2	1/2, 3/4, 1, 1 1/2, 2	1/2, 3/4, 1, 1 1/2, 2
Condensate Outlet Connection	1/2" Screwed		
Condensate Outlet Connection	1/2" Screwed		
Maximum Operating Pressure (psig) PMO	85		
Maximum Operating Temperature (°F) TMO	330		
Maximum Allowable Pressure (psig) PMA	85		
Maximum Allowable Temperature (°F) TMA	330		
Filter Grade* (µm)	0.5, 2, 5		
Filter Construction	5-layer Sintered Wire Mesh		
Internal & External Finishing**	Acid Cleaning (lost-wax casted)		
Applicable Fluids	Steam, Air & Gases***		

* Consult TLV for other available filter grades

Connections and sizes in bold are standard

** Optional electro-polishing (lost-wax casted) available on request *** Do not use for toxic, flammable or otherwise hazardous fluids

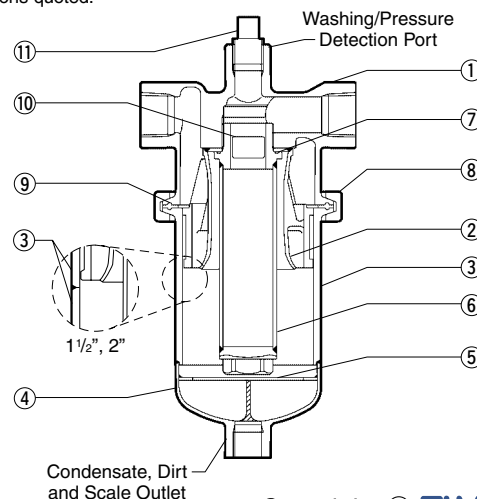


To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

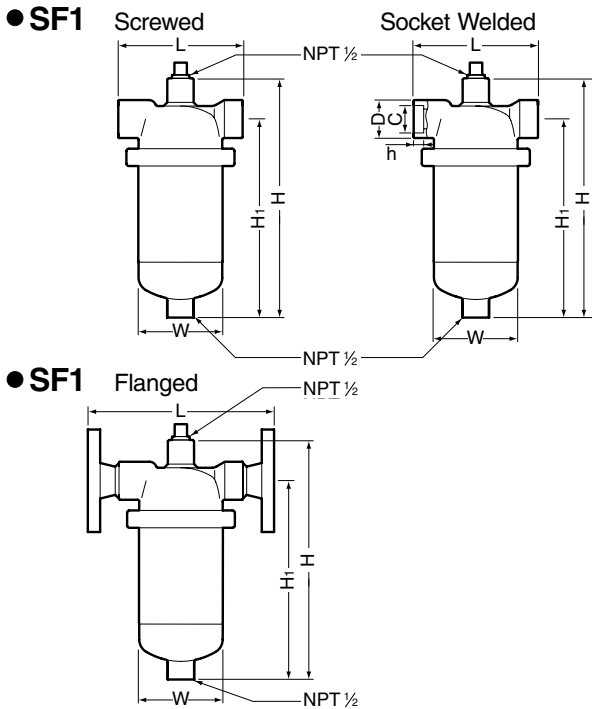
No.	Description	Material	ASTM/AISI ¹⁾	JIS	
①	Body	Cast Stainless Steel	A351 Gr.CF8	—	
②	Separator	Cast Stainless Steel	A351 Gr.CF8	SCS13	
③	Separator Body	1/2" – 1"	Cast Stainless Steel	A351 Gr.CF8	—
		1 1/2", 2"	Cast Stainl. Steel/Stainl. Steel	A351 Gr.CF8/AISI304	–/SUS304
④	Separator Bottom	Cast Stainless Steel	A351 Gr.CF8	—	
⑤	Baffle	Stainless Steel	AISI304	SUS304	
⑥	Filter	Stainless Steel ²⁾	AISI304/316(L)	SUS304/316(L)	
⑦	Filter Gasket	Fluorine Resin	PTFE	PTFE	
⑧	Body Clamp ³⁾	Cast Stainl. Steel/Stainl. Steel	A351 Gr.CF8/AISI304	SCS13/SUS304	
⑨	Body Gasket	Fluorine Resin	PTFE	PTFE	
⑩	Nameplate	Stainless Steel	AISI304	SUS304	
⑪	Plug	Stainless Steel	AISI304	SUS304	
⑫	Flange ⁴⁾	Cast/Stainless Steel ²⁾	AISI304/321/ A351 Gr.CF8	SUS304/321/ –	

¹⁾ Equivalent ²⁾ Material depends on filter grade or flange specifications

³⁾ 1/2"–1 1/2": three-piece wing nut clamp; 2": two-piece two-bolt clamp ⁴⁾ Shown on reverse



Dimensions



SF1 Screwed*/Socket Weld** (in)

Size	L	H	H ₁	φW	φD	φC	h	Weight (lb)
1/2	5 1/8	10	8 1/4	3 1/2	89	0.855	1/2	10
3/4						1.065		
1	5 7/8	11 3/8	9 7/16	4	1 3/4	1.330		13
1 1/2	6 11/16	18 1/8	16	4 1/2	2 5/8	1.915		24
2	8 11/16	22 1/4	20	6 1/2	2 13/16	2.406	5/8	49

* NPT, other standards available
 ** ASME B16.11-2005, other standards available

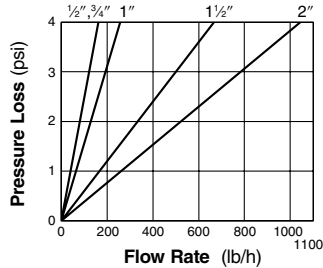
SF1 Flanged (in)

Size	L		H	H ₁	φW	Weight (lb)
	ASME Class	150RF				
1/2	7 1/2	10	8 1/4	3 1/2	12	
3/4					13	
1	8 15/16	11 3/8	9 7/16	4	18	
1 1/2	9 7/8	18 1/8	16	4 1/2	33	
2	13	22 1/4	20	6 1/2	62	

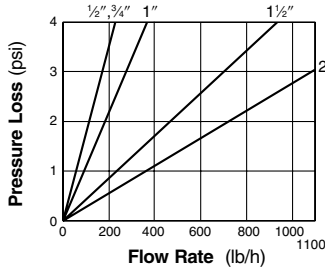
Other standards available, but length and weight may vary

Steam Pressure Loss

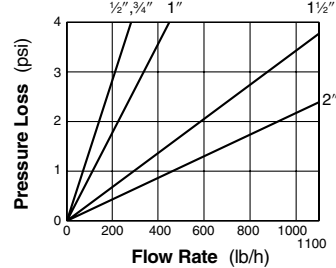
• **0.5 μm Filter**



• **2 μm Filter**



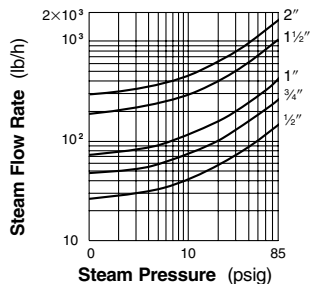
• **5 μm Filter**



These pressure loss charts are based on a steam pressure of 15 psig. For other pressures, multiply the steam flow rate by the correction factor given in the table right. Use the result on the pressure loss chart.

Pressure (psig)	10	20	30	40	50	60	70	80	85
Flow Rate Correction Factor	1.14	0.91	0.80	0.73	0.68	0.64	0.61	0.58	0.57

Steam Flow Rate



The chart to the left is used to determine the steam flow rate through the SF1 separator-filter. It is based on a steam velocity in the piping of 100 ft/sec. For other velocities, calculate the flow rate as follows

$$\text{Flow rate at } v \text{ ft/sec} = \text{Flow Rate (at 100 ft/sec)} \times \frac{v}{100}$$

It is recommended that steam velocities not exceed 100 ft/s.

Note: For pressure loss and flow rate of air and non-hazardous gases, contact TLV.

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Manufacturer
TLV CO., LTD.
 Kakogawa, Japan
 is approved by LRQA Ltd. to ISO 9001/14001

ISO 9001/ISO 14001

